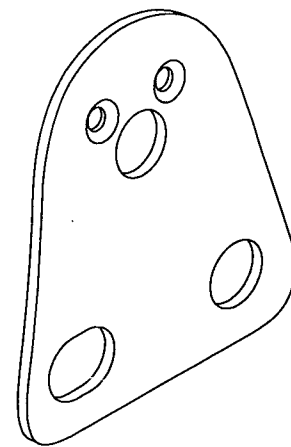
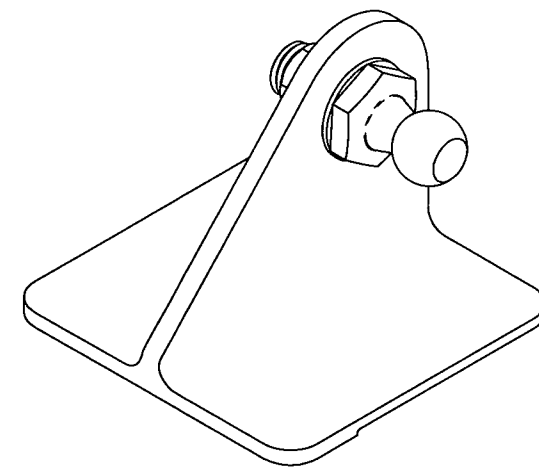


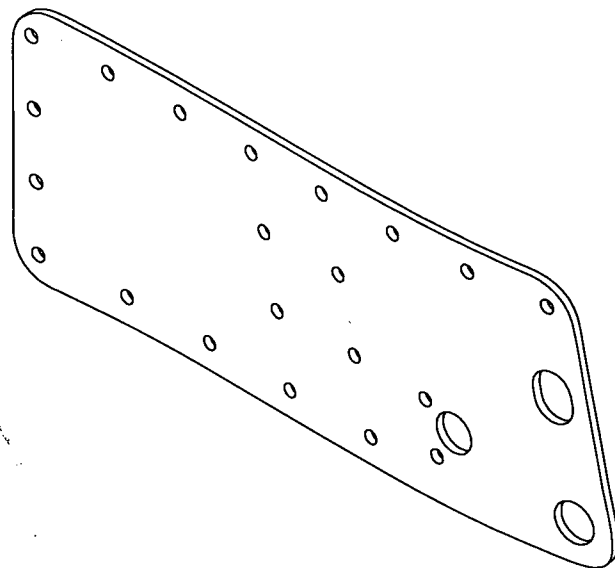
**D4108-1 LEFT PASS DOOR DOUBLER**



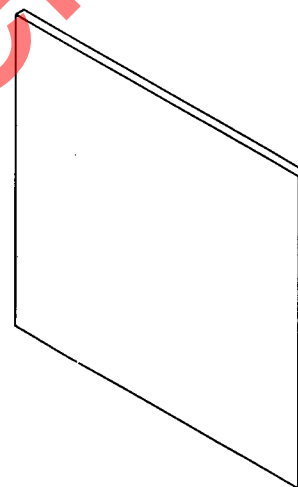
**D4108-5 SMALL RIGHT DOOR DOUBLER**



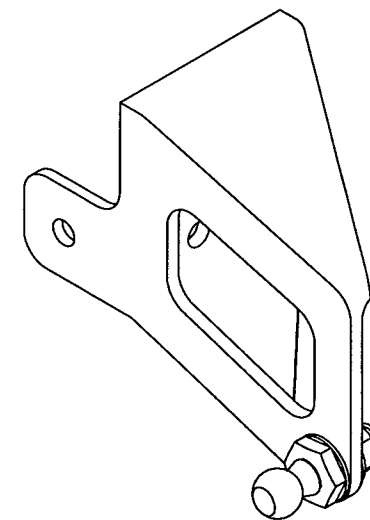
**D4108-047 SILL BRACKET ASSEMBLY**



**D4108-3 RIGHT PASS DOOR DOUBLER**



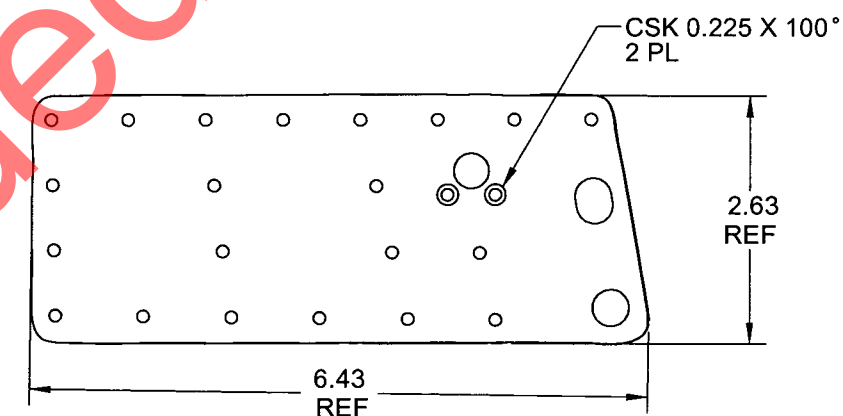
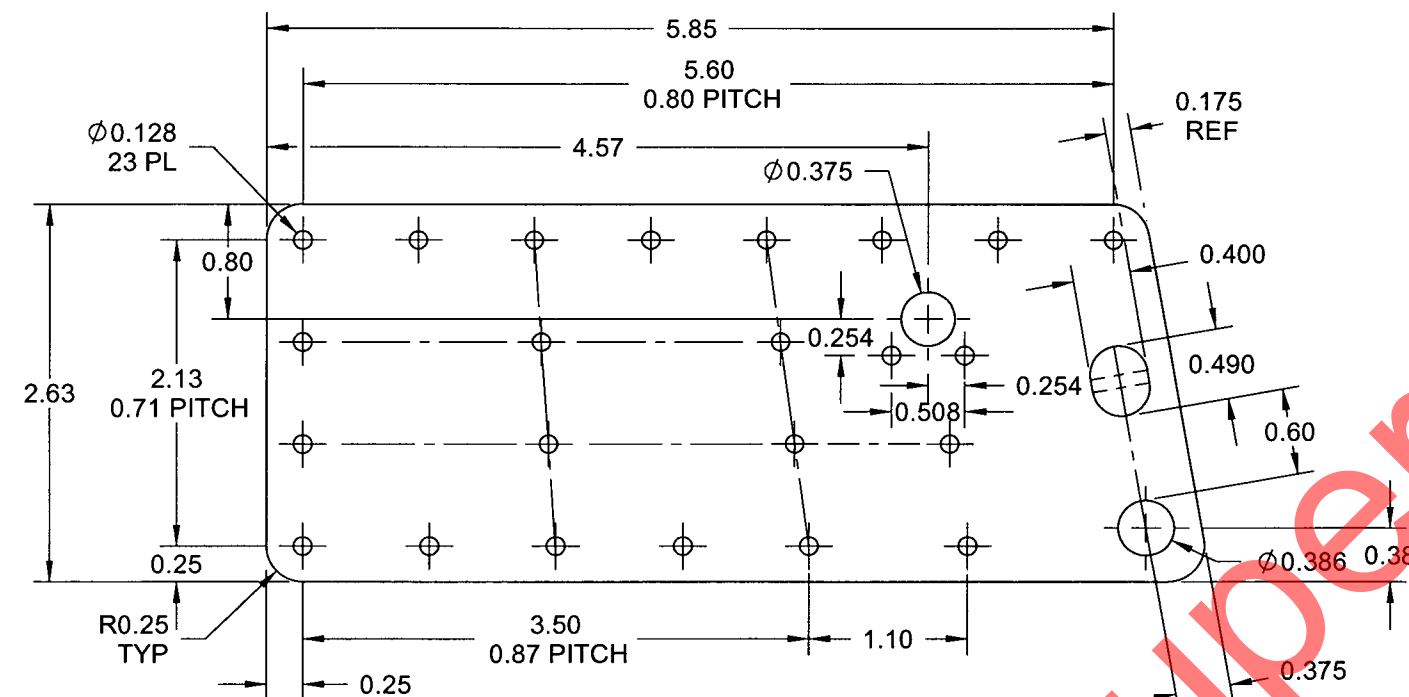
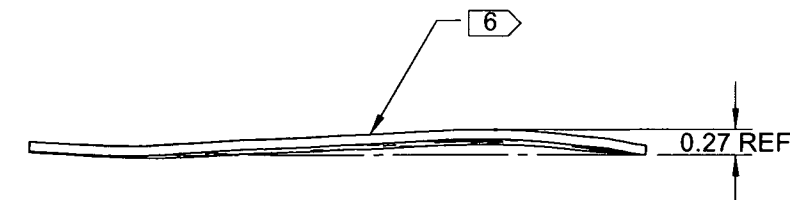
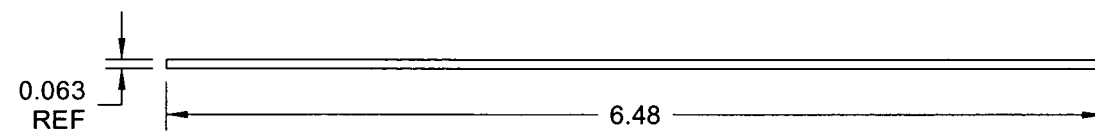
**D4108-11 TEMPLATE**



**D4108-049 LITTER DOOR FITTING ASSEMBLY**

**RELEASED**  
2010-09-23  
JPH

A	NEW ISSUE	JPH	10.07.20
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D4108</b>	SHEET 1 OF 7
APPROVED		TITLE	SCALE
DE APPR.		<b>DOUBLERS &amp; FITTINGS</b>	NTS
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


**D4108-1F FLAT PATTERN, LEFT PASSENGER DOOR DOUBLER**

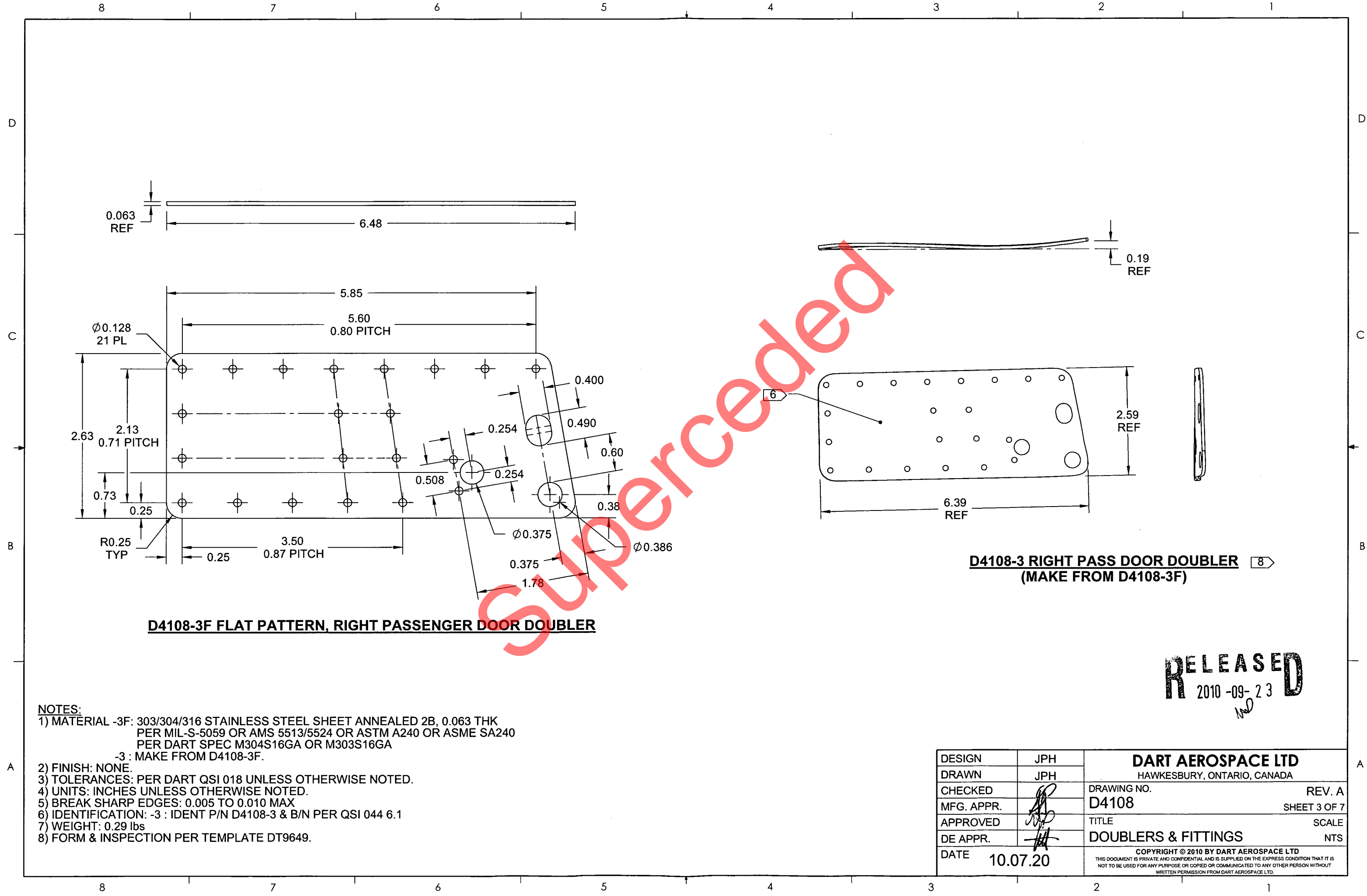
**D4108-1 LEFT PASS DOOR DOUBLER (MAKE FROM D4108-1F)**

**NOTES:**

- 1) MATERIAL -1F: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.063 THK  
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240  
PER DART SPEC M304S16GA OR M303S16GA  
-1 : MAKE FROM D4108-1F.
- 2) FINISH: NONE.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION -1 : IDENT P/N D4108-1 & B/N PER QSI 044 6.1
- 7) WEIGHT: 0.29 lbs
- 8) FORM & INSPECTION PER TEMPLATE DT9648.

**RELEASED**  
2010-09-23

DESIGN	JPH	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4108	SHEET 2 OF 7
APPROVED		TITLE	SCALE
DE APPR.		DOUBLERS & FITTINGS	NTS
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**D4108-3F FLAT PATTERN, RIGHT PASSENGER DOOR DOUBLER**

**D4108-3 RIGHT PASS DOOR DOUBLER (MAKE FROM D4108-3F)**

- NOTES:**
- 1) MATERIAL -3F: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.063 THK  
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240  
PER DART SPEC M304S16GA OR M303S16GA  
-3 : MAKE FROM D4108-3F.
  - 2) FINISH: NONE.
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED.
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: -3 : IDENT P/N D4108-3 & B/N PER QSI 044 6.1
  - 7) WEIGHT: 0.29 lbs
  - 8) FORM & INSPECTION PER TEMPLATE DT9649.

**RELEASED**  
2010-09-23

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DRAWN	JPH		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D4108</b>	SHEET 3 OF 7
APPROVED		TITLE	SCALE
DE APPR.		<b>DOUBLERS &amp; FITTINGS</b>	NTS
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C

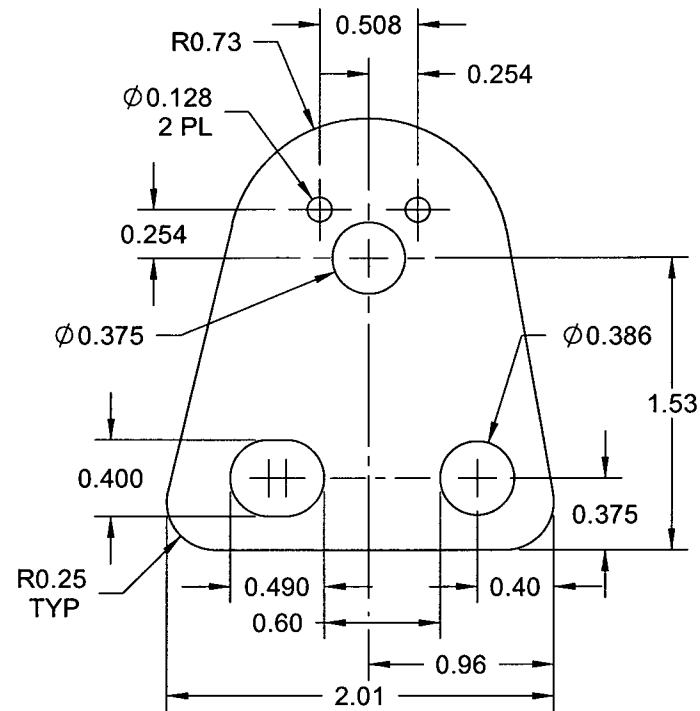
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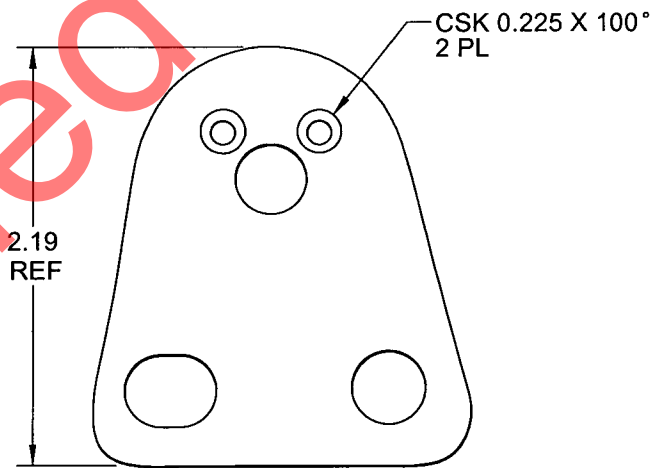
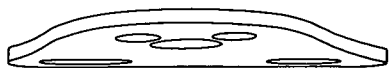
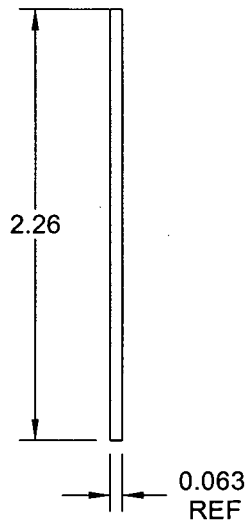
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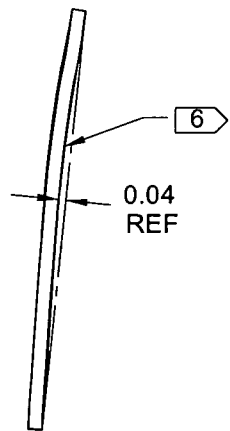
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**D4108-5F FLAT PATTERN, SMALL RIGHT DOOR DOUBLER**



**D4108-5 SMALL RIGHT DOOR DOUBLER (MAKE FROM D4108-5F)**



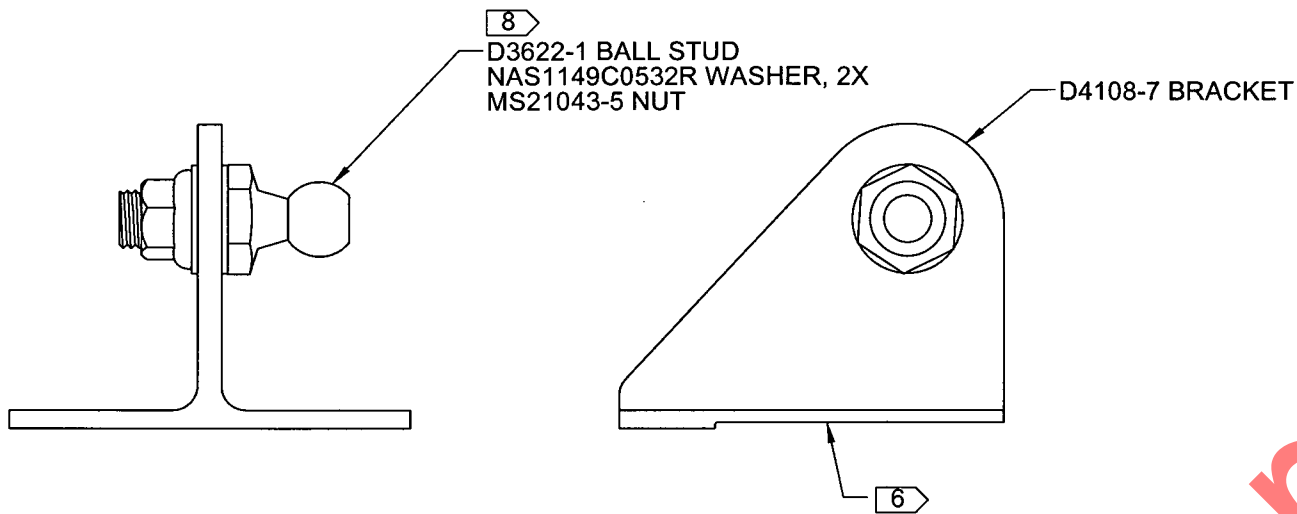
**NOTES:**

- 1) MATERIAL -5F: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.063 THK  
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240  
PER DART SPEC M304S16GA OR M303S16GA  
-5 : MAKE FROM D4108-5F.
- 2) FINISH: NONE.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: -5 : IDENT P/N D4108-5 & B/N PER QSI 044 6.1
- 7) WEIGHT: 0.06 lbs
- 8) FORM & INSPECT PER TEMPLATE DT9649.

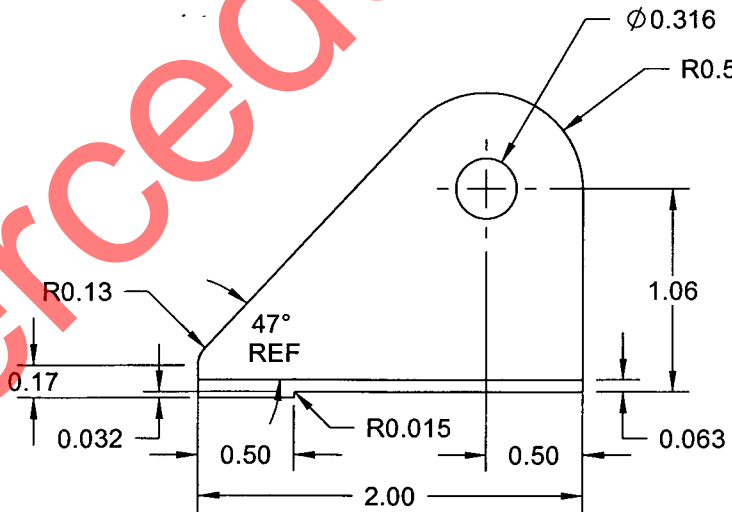
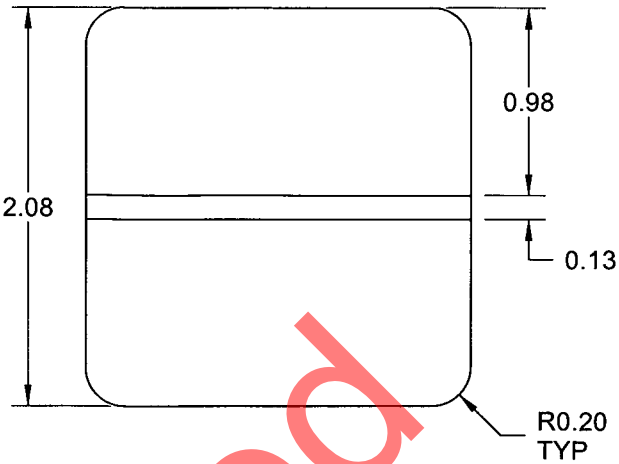
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2010-09-23

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DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D4108</b>	REV. A SHEET 4 OF 7
MFG. APPR.	<i>[Signature]</i>	TITLE <b>DOUBLERS &amp; FITTINGS</b>	SCALE NTS
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DE APPR.	<i>[Signature]</i>		
DATE	10.07.20		

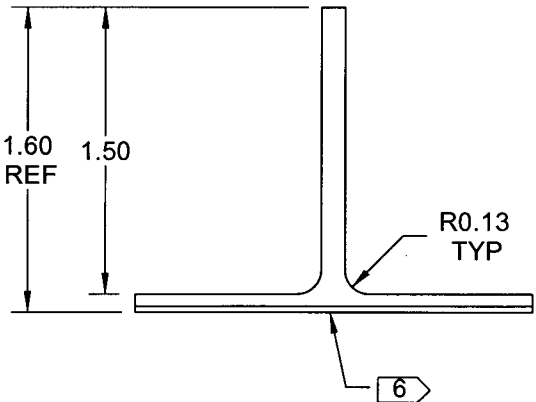
Qty	Part Number	Description
-047		
1	D4108-047	SILL BRACKET ASSEMBLY
1	D4108-7	BRACKET
1	D3622-1	BALL STUD
1	MS21043-5	NUT
2	NAS1149C0532R	WASHER



**D4108-047 SILL BRACKET ASSEMBLY**



**D4108-7 BRACKET**

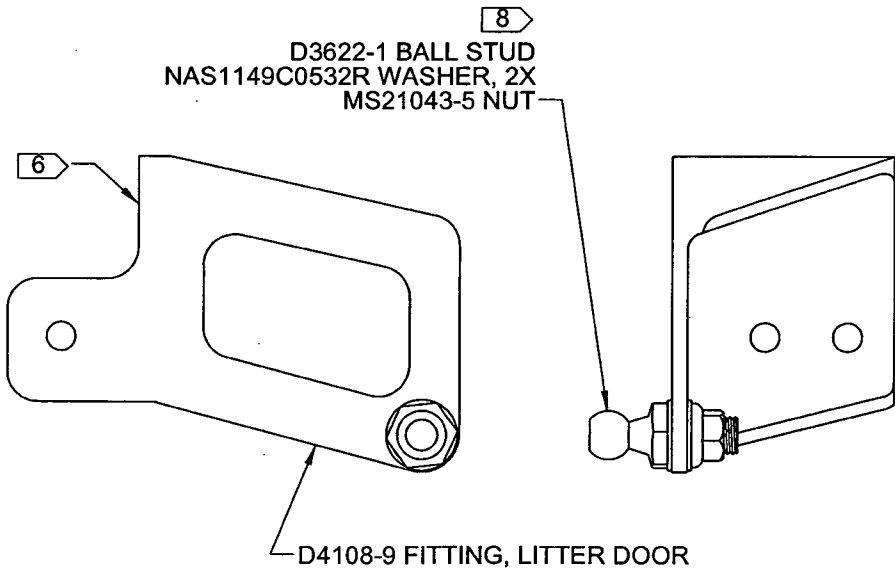


- NOTES:**
- 1) MATERIAL -7: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276 OR ASTM A582 PER DART SPEC M303B OR M304B
  - 2) FINISH: NONE.
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED.
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENT P/N D4108-X & B/N PER QSI 044 6.1
  - 7) WEIGHT -047: 0.20 lbs
  - 8) TORQUE TO 5-10 INCH POUND.

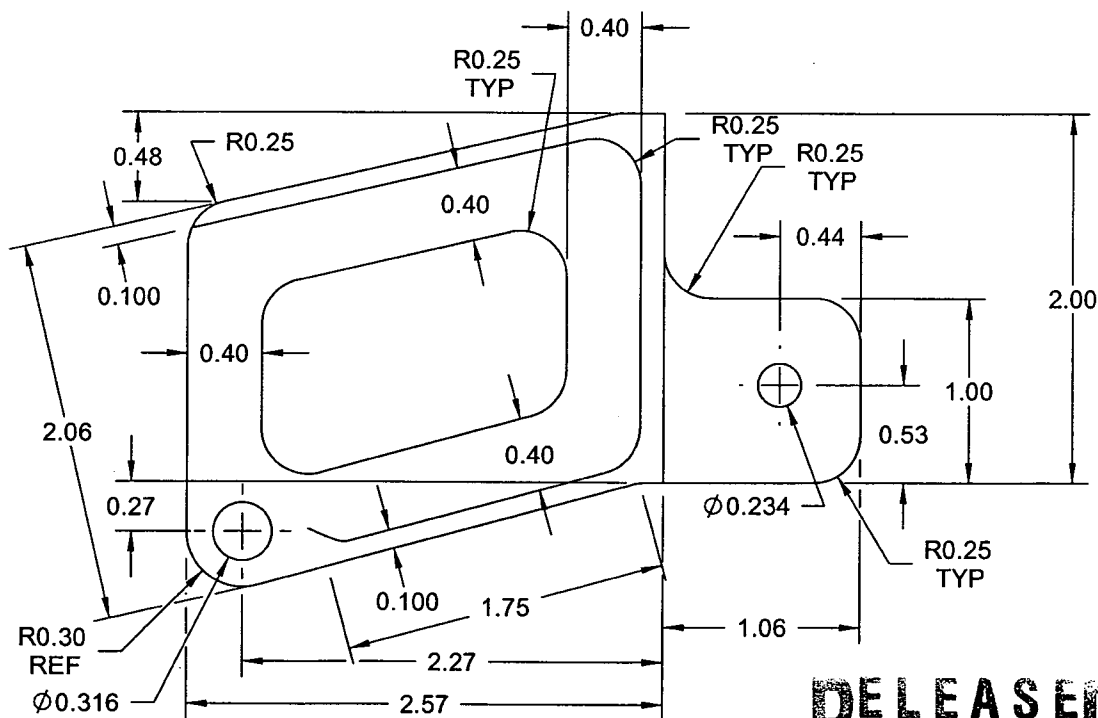
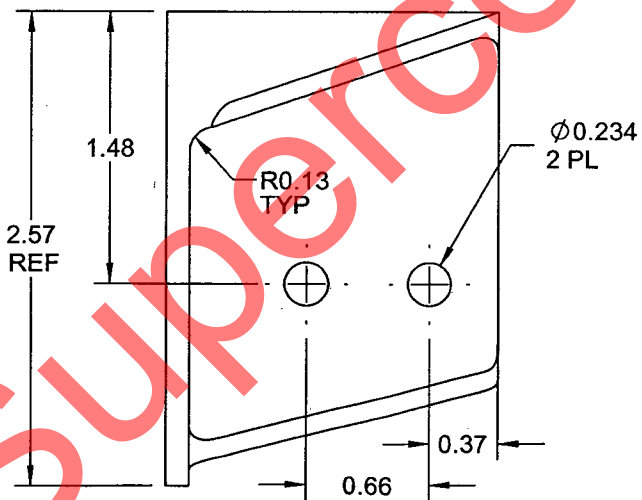
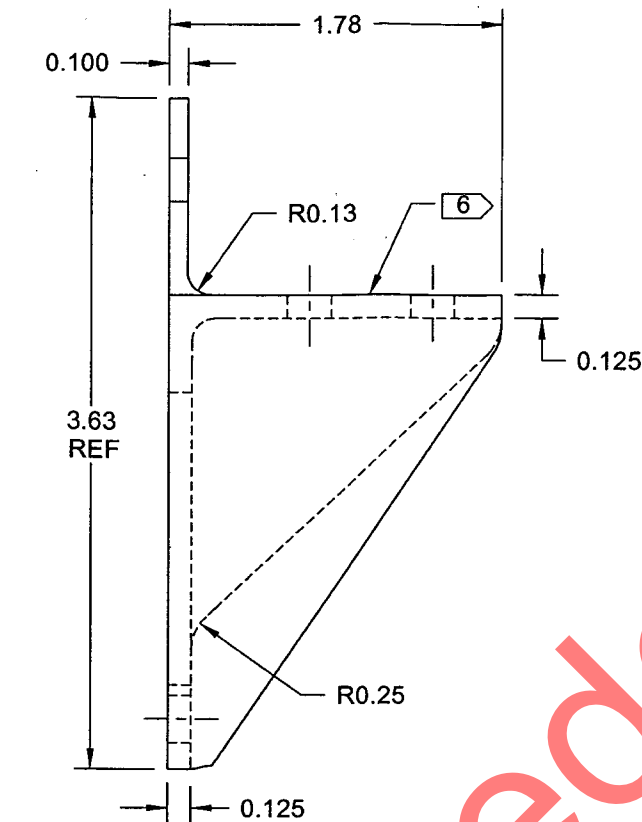
DESIGN	JPH	<b>DART AEROSPACE LTD</b>	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D4108</b>	SHEET 5 OF 7
APPROVED		TITLE	SCALE
DE APPR.		<b>DOUBLERS &amp; FITTINGS</b>	NTS
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2010-09-23

Qty	Part Number	Description
-049		
1	D4108-049	LITTER DOOR FITTING ASSEMBLY
1	D4108-9	FITTING, LITTER DOOR
1	D3622-1	BALL STUD
1	MS21043-5	NUT
2	NAS1149C0532R	WASHER



D4108-049 LITTER DOOR FITTING ASSEMBLY

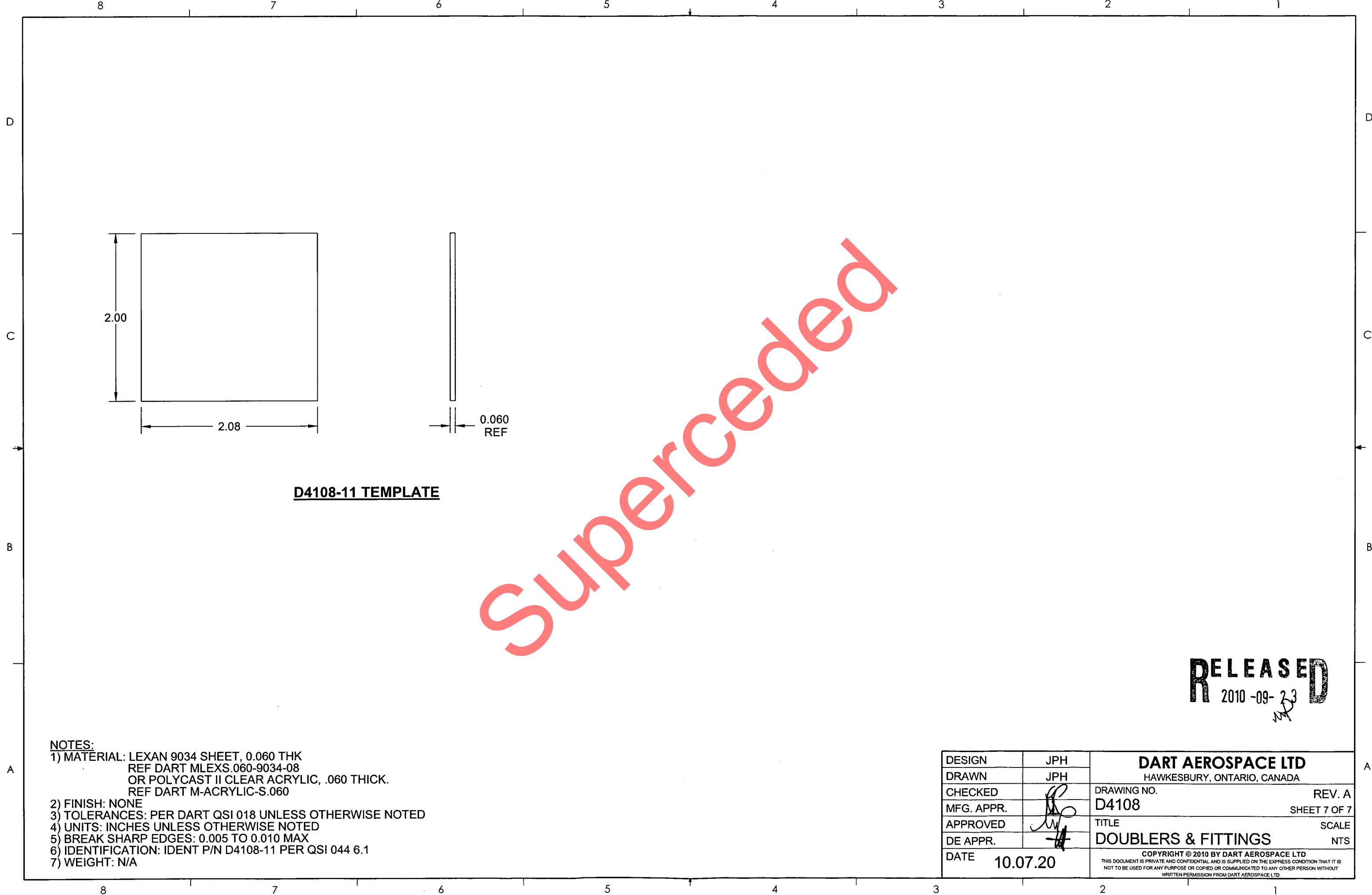


D4108-9 FITTING, LITTER DOOR

- NOTES:
- 1) MATERIAL -9: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276 OR ASTM A582 PER DART SPEC M303B OR M304B
  - 2) FINISH: NONE.
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED.
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENT P/N D4108-X & B/N PER QSI 044 6.1
  - 7) WEIGHT -049: 0.44 lbs
  - 8) TORQUE TO 15 INCH POUND.

DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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MFG. APPR.		D4108	SHEET 6 OF 7
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R 2010-09-23



**D4108-11 TEMPLATE**

**RELEASED**  
2010-09-23

- NOTES:**
- 1) MATERIAL: LEXAN 9034 SHEET, 0.060 THK  
REF DART MLEXS.060-9034-08  
OR POLYCAST II CLEAR ACRYLIC, .060 THICK.  
REF DART M-ACRYLIC-S.060
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENT P/N D4108-11 PER QSI 044 6.1
  - 7) WEIGHT: N/A

DESIGN	JPH	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
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CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4108	SHEET 7 OF 7
APPROVED		TITLE	SCALE
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